

Amendments to the Claims

1. **(Withdrawn – Currently Amended)** A reinforcing fiber sheet characterized by having a cloth core (4) comprising a cloth layer (~~13~~) constructed of vertically and horizontally woven vertical strips (~~11~~) and horizontal strips (~~12~~) which are assemblages of numerous reinforcing fibers, and a binding and reinforcing layer (~~14~~) impregnated into the cloth layer (~~13~~) so as to allow the cloth layer (~~13~~) to deform at ordinary room temperature with the vertical strips (~~11~~) and horizontal strips (~~12~~) remaining in a mutually bonded state.

2. **(Withdrawn – Currently amended)** The reinforcing fiber sheet according to claim 1 wherein a synthetic resin high-stretch sheet material (~~6~~)—which is transparent and has a good stretch is applied to the binding and reinforcing layer (~~14~~) of the cloth core (~~4~~).

3. **(Withdrawn – Currently Amended)** The reinforcing fiber sheet according to claim 2, wherein the high-stretch sheet material (~~6~~) comprises a synthetic resin base sheet (~~15~~) and a binding and reinforcing layer (~~16~~) which is formed on a back side of the base sheet (~~15~~) by impregnating the base sheet (~~15~~) with an ink (~~30~~) that exhibits good flexibility after drying.

4. **(Withdrawn – Currently Amended)** A dress-up sheet characterized in that an adhesive layer (7) is provided on a back side of the reinforcing fiber sheet (~~1~~) according to claim 2 or 3, and a release sheet (8) is applied to a back side of the adhesive layer (7).

5. **(Withdrawn – Currently Amended)** A dress-up sheet characterized in that a cushioning layer (9) is provided on a back side of the reinforcing fiber sheet (~~4~~) according to claim 2 or 3.

6. **(Currently Amended)** A method of manufacturing a reinforcing fiber sheet having a cloth core comprising the following steps (a) to (c):

(a) a first step comprising setting a ~~in which a screen is set~~ on top of a cloth layer of an assemblage of reinforcing fibers constructed of vertically and horizontally woven vertical strips and horizontal strips ~~such that~~,

wherein the cloth layer having the vertical strips and the horizontal strips tends to readily come undone when the cloth layer is pulled diagonally;

(b) a second step ~~in which~~ comprising supplying an ink that exhibits ~~good~~ flexibility after drying is supplied onto the screen and screen printing ~~is carried out, to thereby impregnating~~ impregnate the cloth layer with the ink; and

(c) a third step ~~in which~~ comprising drying the cloth layer impregnated with the ink ~~is dried to make the ink into an adhesive medium that bonds together and reinforces, forming a cloth core;~~ the vertical strips and the horizontal strips into a cloth core,

wherein being bonded together in such a way that, when the cloth core is pulled in a diagonal direction, the vertical and horizontal strips become inclined to each other forming a rhombic shape, ~~thereby preventing that reduces the tendency of the cloth layer from unraveling coming undone, and~~

wherein said screen has a mesh size of mesh number which corresponds to ¼ to 1/3 of mesh number specified for ordinary screen printing of said ink..

7. **(Currently Amended)** The method of manufacturing a reinforcing fiber sheet according to claim 6, further comprising the following step (d):

(d) a fourth step ~~in which~~ comprising applying a synthetic resin sheet material which is transparent ~~is applied~~ to the cloth core.

8. **(Currently Amended)** The method of manufacturing a reinforcing fiber sheet according to claim 7, wherein the ~~high stretch~~ sheet material in the fourth step is obtained by screen-printing using a screen that ~~is coarser than the standard~~ has a mesh size which permits a sufficient amount of ink to pass therethrough and impregnate every fiber of the cloth layer ~~and thereby coating an ink that exhibits good flexibility after drying onto a back side of a synthetic resin base sheet for the ink, then drying the ink.~~

9. (Canceled)

10. **(Currently Amended)** The method of manufacturing a reinforcing fiber sheet according to any one of claims 6 to 8, further comprising repeating the first and second steps ~~wherein coating of the ink (20) onto the cloth layer (13) and drying are carried out two or more times.~~